Numbering for 82248, Method to Assemble Optical Components to a Substrate

10	optical alignment assembly	50	traces on the substrate
11		51	
12	alignment fixture	52	contacts on the substrate
13	-	53	
14	optical connector	54	
15	·F	55	
16	optical fibers	56	
17	op	57	
18	alignment guide pins	58	
19	angiment guide pins	59	
20	transparent substrate	60	optical source
21	transparent substrate		optical source
	-V	61	
22	alignment apertures	62	optical receiver for optical source
23		63	
24	optical array	64	pick and place computer
25		65	
26	surface of optical connector	66	controller
27		67	;
28	first end of optical fibers	68	
29		69	
30	second end of optical fibers	70	recognition module
31		71	_
32	receptacle of fixture	72	pick and place arm
33	•	73	1 4
34	aperture in fixture	74	
35	1	75	
36	1st surface of substrate	76	
37		77	
38	2nd surface of substrate	78	
39	and surface of substitute	79	
40		80	alignment marks
41		81	angiment marks
42		82	1st surface of array
43			1st surface of array
4 3 44		83	2 1 6 6
44		84	2nd surface of array
		85	
		86	optical ports
		87	
		88	traces
		89	
		90	contact pads
		91	
		92	
		93	